

- 1. Remove the 14mm bolt and washer assemblies, that are located in the rear most bottom section of each truck side frame. These bolts thread up into a weldnuts which is located in each bumper bracket. Save the removed bolts for later use when hitch is installed.
- 2. Position the hitch assembly against the bottom of the truck frame so that the rear hole in each frame bracket is aligned with the open hole in each truck frame where the 14mm bolts were previously removed. Loosely bolt hitch in place using the original 14mm bolt and washer assemblies.
- 3. Place a Reinforcing Spacer #6 over the large hole in the truck frame, in line with the forward most hole in the hitch frame brackets. Bolt loosely in place with M14 2.00 x 45 Hex Bolt #2, 9/16 HD Flatwasher #4, 9/16 Lockwasher #5 and M14 2.00 Hex Nut #3 as illustrated. Be sure to place a 9/16" HD flatwasher under the hitch frame bracket before bolting in place.
- Tighten all fasteners to 110-120 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.

WARNING: Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver.

WARNING: Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: When hitch is not being used, remove ball mount from receiver and place the receiver cover into receiver opening.

<u>NOTE</u>: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

For information regarding this product, or our warranty, contact your dealer or write to: "CUSTOMER SERVICE MANAGER" P.O. Box 850, Lodi, CA 95241

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices and towing systems of the State of New York